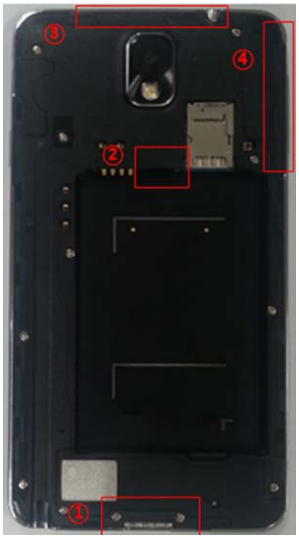
7. Level 2 Repair

7-1. Disassembly

1	2
	
1) Disassemble rear screw 12 points.	1) Disassemble rear with disassemble equipment, remove hook Bottom → which side of battery contact → Top → Right
3	4
1) Disassemble Front from Rear.	1) Remove LCD FPCB, SUB PBA, Touch key FPCB, 2M CAMERA, RCV&Earjack MODULE FPCB, and Wacom Sheet FPCB. 2) Remove coaxial cable. 3) Disassemble the PBA.

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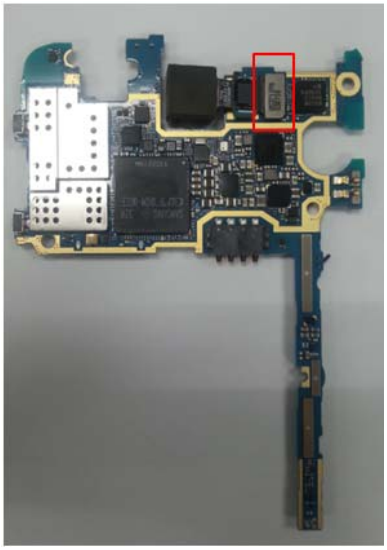
5	6
	
1) Remove SUB PBA..	1) Remove 13M Camera.

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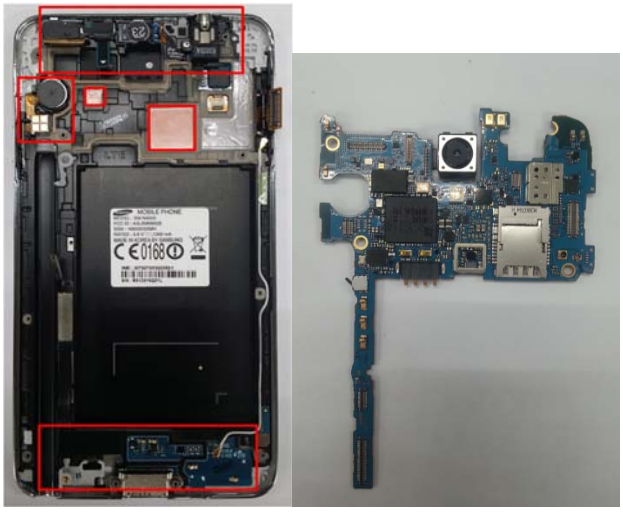
7-2. Assembly

1	2
	
1) Assemble Lower Touch FPCB. 2) Assemble SUB PBA. 3) Assemble Front Ass'y and PBA.	1) Assemble the PBA. 2) Connect coaxial cable. 3) Assemble LCD FPCB, SUB PBA, Touch key FPCB, 2M CAMERA, RCV&Earjack MODULE FPCB, and Wacom Sheet FPCB.
3	
1) Assemble Front with Rear. 2) Assemble screw 12 Points on Rear.(Torque:1.0 ~ 1.2 Kgf · Cm)	

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